Create a logical directory.

SQL>CREATE OR REPLACE DIRECTORY DPUMP\_DIR AS 'C:\';

Export to a dump file in a specific location.

C:\Windows\System32>expdp soademo/soademo include=TABLE:\"IN (\'EMP\')\" directory=DPUMP\_DIR dumpfile=test\_emp.dmp

Import a dump file from a specific location.

C:\Windows\System32>impdp soademo/soademo full=Y directory=DPUMP\_DIR dumpfile=test\_emp.dmp logfile=impdpDB10G.log